



- Rigid all metal construction.
- Fully usable 400mm (16") diameter vertically mounted screen, with integral hood.
- Choice of standard or extra large workstage.
- Quick release table drive mechanism, for rapid table positioning.
- Fast traverse, quick release mechanism on X and Y axis



Vertical Bench Top Optical Projector

Having a large measuring capacity, the VB400 has the versatility to be at home in many differing working environments: ideal for high volume or low batch production or on routine component sampling, perfect for the general purpose tool room.

In fact the VB400 can be found wherever there is the need to verify and measure complex shapes, hole patterns etc., and where accuracy, ease of use and speed are of the essence.

Designed with unique surface illumination options, the VB400 can be configured to match exact measuring requirements.

- Available with the full range of Quadra-Chek readout systems.
- Electronic digital protractor.
- Fibre Optic or Dual High Powered Fan Cooled Lamps.
- Comprehensive range of multi-element precision ground lenses.
- ▶ Large range of accessories available.

Technical Specification

Screen Diameter

400mm (16") with precision cross lines and overlay clips.

Workstage

Top plate - 400 x 230mm (16 x 9"). Glass insert - 240 x 140mm (9.25 x 5.5"). Measuring Travel - 200mm x 100mm (8 x 4").

Focus

100mm (4").

Workstage Capacity 10kg (22lb) maximum. (Evenly distributed).

Illumination

Profile - Fan cooled, halogen, switchable high/low intensity with yellow/green filter. **Surface** - Fibre Optic or Dual High Powered Fan Cooled Lamps.

Measurement/display systems

Linear - 0.001mm resolution linear scales. Simple DRO or Quadra-Chek readout systems with edge sensing option.

Angle - Digital protractor (1 minute resolution). Quadra-Chek Q-Axis

Lenses

x10, x20, x25, x $31^{1/4}$, x50, x100.

Power Supply

110/120/230/240/250V.AC 50/60Hz. Consumption 5A.

www.starrett-precision.co.uk





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Rigid steel body • • • Standard workstage 200 x 100mm travel • • • Extended workstage 250 x 150mm travel o o o o Anti-corrosion nickel plated workstage top Rotary screen & clips • • • • . Handwheel X and Y drive control • • • . . Motorised joystick control . <t< th=""><th>VB400 Specification:</th><th>SR121</th><th>SR221</th><th>SR221e</th><th>SR515</th><th>SR515 CNC</th></t<>	VB400 Specification:	SR121	SR221	SR221e	SR515	SR515 CNC
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Screen overlay templates o o o o	Screen overlay templates	0	0	0	0	

Standard Optional

Guide to Maximum Component Size (mm)								Half Field
Magnif	ication	X5	X10	X20	X25	X50	X100	Eul End
Field c	of View	N/A	40	20	16	8	4	
Working	Distance	N/A	80	76	62	50	41	
Max Work	Half Field	N/A	140	140	140	140	106	Died F
Diameter	Full Field	N/A	140	140	140	125	98	Working Field
Projecte	Projected Image Fully Reversed				Distance			

Terminology:

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Working Distance:	Is the distance between the objective lens and the component when the component is in focus.					
Field of View (FOV):	Is the viewing area of the component. A 30mm FOV using a 10x lens would produce a screen image of 300mm.					
Half Field View:	Is the maximum size a component can be projected to the centre of the screen before colliding with the lens.					
Full Field View:	Is the maximum size a component can be projected over the full screen before colliding with the lens.					
Projected Image:	Is how a component is projected onto the screen in relation to its placement on the workstage.					