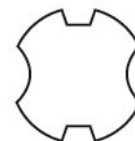


RECA SDS Drills

RECA speed-tron SDS Plus Hammer Drill

Appropriate for all rotary hammers with SDS plus holder.

Suitable for masonry, concrete.



System SDS-plus



- Active centring tip for active cutting into concrete.
- High durable carbide, gives good lifetime and wear resistance.
- Carbide relief grooves in a v shaped design, for faster dust movement into the flute to stop clogging at the base of the drilled hole.



- 4 flute turbo design, a patented 4 flute design to aid the efficient removal of dust.



- The visibility of a wear mark indicates if the hole diameter is still in tolerance for metal anchor setting.



RECA speed-tron SDS Plus Drill



Art. No.	Ø mm	Overall length mm	Working length mm	Box Qty
0648 504 115	4.0	115	50	3
0648 504 165	4.0	165	100	3
0648 505 115	5.0*	115	50	3
0648 505 165	5.0	165	100	3
0648 505 215	5.0	215	150	3
0648 505 315	5.0	315	250	1
0648 555 115	5.5	115	50	3
0648 555 165	5.5	165	100	3
0648 506 115	6.0	115	50	3
0648 506 165	6.0	165	100	3
0648 506 215	6.0	215	150	3
0648 506 265	6.0	265	200	3
0648 506 465	6.0	465	400	1
0648 565 165	6.5	165	100	3
0648 565 215	6.5	215	150	3
0648 565 265	6.5	265	200	3
0648 565 315	6.5	315	250	1
0648 507 165	7.0	165	100	3
0648 507 215	7.0	215	150	3
0648 508 115	8.0	115	50	3
0648 508 165	8.0	165	100	3
0648 508 215	8.0	215	150	3
0648 508 265	8.0	265	200	3
0648 508 315	8.0	315	250	1
0648 508 465	8.0	465	400	1
0648 508 615	8.0*	615	550	1
0648 509 215	9.0	215	150	3
0648 510 115	10.0	115	50	3
0648 510 165	10.0	165	100	3
0648 510 215	10.0	215	150	3
0648 510 265	10.0	265	200	3
0648 510 315	10.0	315	250	1
0648 510 465	10.0	465	400	1
0648 510 615	10.0	615	550	1
0648 511 215	11.0	215	150	3
0648 512 165	12.0	165	100	3
0648 512 215	12.0	215	150	3
0648 512 265	12.0	265	200	3



Art. No.	Ø mm	Overall length mm	Working length mm	Box Qty
0648 512 315	12.0	315	250	1
0648 512 465	12.0	465	400	1
0648 512 999	12.0	1000	950	1
0648 514 165	14.0	165	100	1
0648 514 215	14.0	215	150	1
0648 514 265	14.0	265	200	1
0648 514 315	14.0	315	250	1
0648 514 465	14.0	465	400	1
0648 514 999	14.0	1000	950	1
0648 515 165	15.0	165	100	1
0648 516 215	16.0	215	150	1
0648 516 315	16.0	315	250	1
0648 516 465	16.0	465	400	1
0648 516 610	16.0	610	550	1
0648 516 999	16.0	1000	950	1
0648 518 200	18.0	200	150	1
0648 518 300	18.0	300	250	1
0648 518 450	18.0	450	400	1
0648 518 999	18.0	1000	950	1
0648 520 200	20.0	200	150	1
0648 520 300	20.0	300	250	1
0648 520 450	20.0	450	400	1
0648 520 600	20.0*	600	550	1
0648 520 999	20.0	1000	950	1
0648 522 450	22.0	450	400	1
0648 522 600	22.0	600	550	1
0648 522 999	22.0	1000	950	1

* See 0651 Ultra range

RECA X-Tron Hammer Drill

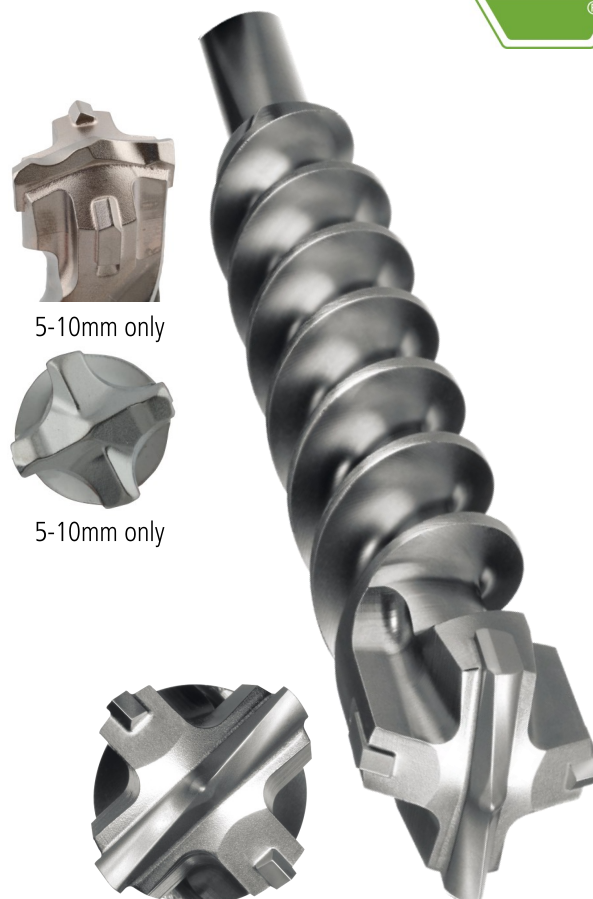


SDS Plus & SDS Max Systems

The Drill Head:

A dynamic drill head with unique cutting geometry.

- **Sizes 5 to 10mm only have a brand new power shoulder head design.** The main features are as follows:
 - ⇒ A full solid carbide tipped head, giving a massive main cutting edge.
 - ⇒ Power shoulders for higher breaking power in concrete, and more aggressive in rebar.
- Centring tip on the head of the X-Tron, ideal for more exact spot drilling.
- Secondary cutting edge protects the drill bit on contact with reinforcement and helps prevent damage to the drill head.
- SDS max drill bits with a 12-15mm diameter are delivered with two cutting edges.
- When using drill bits longer than 450mm, it is necessary to pre drill to a depth of at least 150mm.



The Flute:

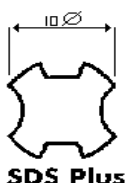
Sizes 5 to 10mm only have a new multi value flute structure. The main features are:

- ⇒ Broader spiral shoulders giving more structural support for the drill bit and reducing wear.
- ⇒ Lean core diameter, increased drilling speed.
- All other sizes equipped with the modern heavy duty KVS flute with core reinforcement. This construction reduces the level of vibration and noise emissions, therefore relieving the strain on user and machine.
- The core reinforcement allows maximum power transmission and ensures resistance to extreme torsional strain.

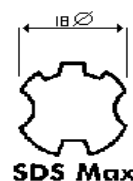
5 to 10mm only - these design changes have improved drilling speed and durability by up to 20% more than previous.



RECA SDS Plus X-Tron.
To be used in conjunction with 2-4kg hammer drills.



RECA SDS MAX X-Tron.
To be used in conjunction with 5-11kg hammer drills.



RECA X-Tron



SDS Plus X-Tron - To be used in conjunction with 2 - 4kg hammer drills.				
Art. No.	Dia. mm	Overall Length mm	Working Length mm	Box Qty
0648 250 110	5.0	115	50	3
0648 250 160	5.0	165	100	3
0648 260 110	6.0	115	50	3
0648 260 160	6.0	165	100	3
0648 260 210	6.0	215	150	3
0648 260 260	6.0	265	200	3
0648 265 260	6.5	265	200	3
0648 265 310	6.5	315	250	1
0648 270 165	7.0	165	100	3
0648 280 160	8.0	165	100	3
0648 280 210	8.0	215	150	3
0648 280 260	8.0	265	200	3
0648 310 160	10.0	165	100	3
0648 310 210	10.0	215	150	3
0648 310 260	10.0	265	200	3
0648 310 310	10.0	315	250	1
0648 112 160	12.0	160	100	1
0648 112 210	12.0	210	150	1
0648 112 260	12.0	260	200	1
0648 114 160	14.0	160	100	1
0648 114 210	14.0	210	150	1
0648 114 260	14.0	260	200	1
0648 115 260	15.0	260	200	1
0648 116 250	16.0	250	200	1
0648 116 450	16.0	450	400	1
0648 118 250	18.0	250	20	1
0648 118 450	18.0	450	400	1
0648 120 250	20.0	250	200	1
0648 120 450	20.0	450	400	1
0648 122 250	22.0	250	200	1
0648 122 450	22.0	450	400	1
0648 124 250	24.0	250	200	1
0648 124 450	24.0	450	400	1
0648 125 250	25.0	250	200	1
0648 125 450	25.0	450	400	1
0648 128 250	28.0	250	200	1
0648 128 450	28.0	450	400	1
0648 130 250	30.0	250	200	1
0648 130 450	30.0	450	400	1

RECA **SDS MAX** X-Tron - To be used in conjunction with 5 - 11kg hammer drills.

Art. No.	Dia. mm	Overall Length mm	Working Length mm	Box Qty
0649 212 200*	12.0	340	200	1
0649 212 400*	12.0	540	400	1
0649 212 550*	12.0	690	550	1
0649 214 200*	14.0	340	200	1
0649 214 400*	14.0	540	400	1
0649 215 200*	15.0	340	200	1
0649 216 200	16.0	340	200	1
0649 216 400	16.0	540	400	1
0649 218 200	18.0	340	200	1
0649 218 400	18.0	540	400	1
0649 220 200	20.0	320	200	1
0649 220 400	20.0	520	400	1
0649 222 200	22.0	320	200	1
0649 222 400	22.0	520	400	1
0649 224 200	24.0	320	200	1
0649 224 400	24.0	520	400	1
0649 225 400	25.0	520	400	1
0649 228 450	28.0	570	450	1
0649 230 450	30.0	570	450	1
0649 232 450	32.0	570	450	1
0649 235 450	35.0	570	450	1
0649 238 450	38.0	570	450	1
0649 240 450	40.0	570	450	1

*denotes standard 2 cutter head

X-Tron SDS Plus 7pc Set.

Consists of 5x110, 6x110, 6x160, 8x110, 8x160, 10x160, 12x160

Art. No. 0648 100 007



RECA SDS Max Mega Tron III

Ideal for use in concrete, masonry and natural stone.

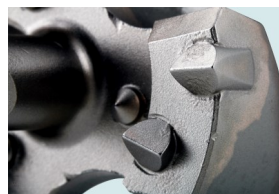
It's unique head design has features that offer outstanding performance!

- The centre tip provides accurate spot drilling.
- Secure embedment of hard metal cutting tips.
- Fast penetration rate thanks to chisel shaped carbide teeth.
- Extra raker teeth to help hollow out entire core diameter, no chiselling out.
- Excellent chisel action, therefore reduction in drilling time.
- Low weight, reduced vibration.
- Excellent durability, good drilling performance giving a longer working life.

Longer lengths available POA.

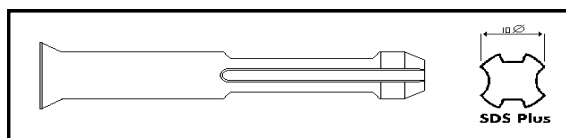
Best tool for drilling through masonry, foundations and hardest materials in sanitary/heating installations, plumbing, renovation and cabling.

Art. No.	Dia. (mm)	Overall Length (mm)	Working Length (mm)
0649 445 550	45.0	550	410
0649 455 550	55.0	550	410

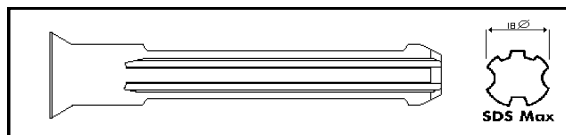


RECA Chisels

- All RECA chisels are manufactured to the highest quality and adhere to strict tolerances on material hardness and dimensions.
- Both hardening and tempering processes are electronically controlled guaranteeing maximum hardness with subtle flexibility to avoid breakage.
- Because of the perfect forging technology the fibre lines are not disconnected therefore the chisels retain a higher inner strength.
- The special jet-blasting treatment ensures better surface protection. The chisel obtains higher surface strength, is more corrosion resistant and can withstand vibrations longer. The wear and tear is therefore noticeably lowered.
- The completion of the range for all light and heavy chiselling applications. RECA chisels are needed for every installation on every new building and for every new renovation job!



Chisels available for the popular SDS plus machines, in the 2 to 4 kilos range.



Also available for heavy duty SDS Max machines, in the 5 to 11 kilos range.

SDS Max System

Art. No.	Desc.	Length	Picture
0638 500 401	Pointed Chisel	400mm	1
0638 560 0	Pointed Chisel	600mm	1
0638 525 401	Flat Chisel	400x25mm	2
0638 525 600	Flat Chisel	600x25mm	2
0638 580 300	Cold Chisel	300x80mm	4
0638 550 400	Cold Chisel	400x50mm	4
0638 515 350	Wide/Cold Chisel	300x115mm	4



1



2



3



4



5

SDS Plus System

Art. No.	Desc.	Length	Picture
0638 100 251	Pointed Chisel	250mm	1
0638 120 251	Flat Chisel	250x20mm	2
0638 140 250	Cold Chisel	250x35mm	3
0638 122 250	Hollow Chisel	250x22mm	5



SDS Plus Chisel Set

Art. No.	Description
0638 100 03	Contains: Pointed, Flat & Cold Chisel



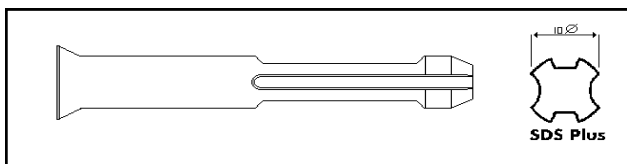
RECA ULTRA Chisels

All RECA chisels are manufactured to the highest quality.

- Ultra Chisels go through an inductive hardening process, instead of a conventional furnace hardening process; This gives the chisel 3 different hardening zones, and makes it extremely resistant to deformation, break proof and durable. Cutting performance is 15% higher and working life is 30% longer.
- New self sharpening cutting edges; reduce the need for the blade to be re-sharpened, reducing costs and down time.

ULTRA SDS Plus

- Flat Chisel has breakout teeth on the blade and side; giving a greater impact area, 15% more material removal, saving time.
- Pointed Chisel increased point angle from 12° as standard to 15°; giving a greater impact area.



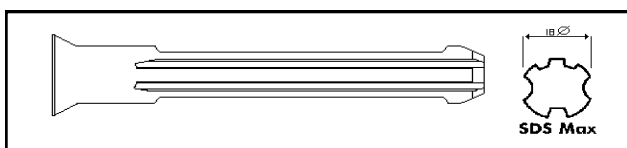
Art. No.	Description	Size (mm)
0638 325 0	Pointed Chisel SDS Plus	250
0638 320 250	Flat Chisel SDS Plus	20 x 250



For the popular SDS plus machines, in the 2 to 4 kilos range.

ULTRA SDS Max

- Collar allows recoil energy to be converted back to the chisel point; giving extra impact energy.
- Particularly long star-shaped self sharpening cutting edge gives a constant cutting rate; means less downtime while doing the job.
- Double length and with the flat shape of the spade; works longer, faster and sharper.



Art. No.	Description	Size (mm)
0638 740 0	Pointed Chisel	400
0638 725 400	Flat Chisel	25 x 400
0638 794 00	Pointed Chisel SS	400
0638 750 350	Spade Chisel	50 x 350



For heavy duty SDS Max machines, in the 5 to 11 kilos range.